

### **ABSTRACT**

A process for manufacturing a translucent laminate product comprised of at least two outer vinyl layers disposed around at least one inner scrim layer said process comprised of substantially coating the scrim layer with a suitable adhesive and removing excess adhesive from the interstices of the scrim material. The scrim and adhesive are then brought to a suitable temperature for bonding with the outer vinyl layers. The outer vinyl layers are also heated to a suitable temperature for bonding and all layers are brought together in a nip which applies pressure sufficient to bond the vinyls layers with the scrim.